



K2200 EPIC ATHLETIC POLY WHITE

WILFLEX™ K2200 EPIC ATHLETIC POLY WHITE is a non-phthalate plastisol ink designed to print onto 100% polyester and polyester blended fabrics. Athletic Poly White is specially formulated to provide good bleed resistance, opacity and coverage on polyester garments.

HIGHLIGHTS

- Good opacity and coverage, bright white
- Excellent for vector graphics
- Good stretch
- Exceptional printability on manual and automatic presses
- Extraordinary bleed resistance

PRINTING TIPS

- Stir inks before printing
- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- Use a printing technique to assure a good ink deposit to maximize bleed resistance and film strength properties
- For challenging fabrics a bleed blocking underbase such as K2100 EPIC UBG may be required
- Adjust flash cure temperature and dwell time so ink is just dry to touch. Depending on flash unit, a 2 - 3 second flash is adequate.
- Suitable for use as an underbase flash white or as a hi-lite white

COMPLIANCE

- Non-phthalate

PRECAUTIONS

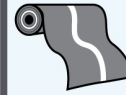
PRODUCT INFORMATION BULLETIN



RECOMMENDED PARAMETERS

Fabric Types

100% polyester, polyester blends



Mesh

Count: 86-160 t/in (34-62 t/cm)
Tension: 25-35 n/cm²



Squeegee

Durometer: 60/90/60, 70/90/70, 70
Profile: Square, Sharp
Stroke: Medium flood, Medium stroke
Angle: 10-15%



Stencil

2 over 2
Off Contact: 1/16" (2mm)
Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: 220°F (105°C)
Cure: 320°F (160°C)



Pigment Loading

N/A



Wilflex™ Additives

ASI Viscosity Buster-1% max



Storage

65-90°F (18-32°C)
Avoid direct sunlight
Use within one year of receipt



Clean Up

Ink degradant or press wash



Health & Safety

Find SDS information here:
www.avient.com/resources/safety-data-sheets
or contact your local CSR



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V1.09 (Modified: 09/02/2022)

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