

**UNION INK™**  
**MASTER COLOR CARD**  
**FOR SCREEN PRINTING INK**



**Standard and Athletic Plastisol Colors** - *Hover over swatches for corresponding Pantone numbers*

Lemon Yellow  
M, P, U

Chrome Yellow  
M, P, U

Golden Yellow  
M, P, U

Orange  
M, P, U

Flag Red  
P

Scarlet Red  
M, P, U

Brite Red  
M, P, U

Cardinal Red  
M, P, U

Maroon  
M, P, U

Cool Pink  
P

Deep Purple  
M, P, U

Navy  
P, U

Light Navy  
M, P, U

Royal Blue  
M, P, U

Mono Blue  
M, P, U

University Blue  
P

Brite Blue  
M, P, U

Peacock Blue  
M, U

Aqua Marine  
M, P, U

Lime Green  
M, P, U

Brite Green  
M, P, U

Kelly Green  
M, P, U

Chrome Green  
M, P, U

Sienna Brown  
M, P, U

Khaki  
M, P, U

Cream  
U

Vegas Gold  
P

Light Grey  
M, P, U

Dark Grey  
M, P, U

Grey  
P, U

## Mixopake



Yellow G/S  
MIXE-2002



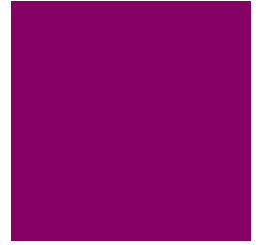
Yellow R/S  
MIXE-2042



Red Y/S  
MIXE-3002



Red B/S  
MIXE-3007



Cerise  
MIXE-4003



Magenta  
MIXE-4001



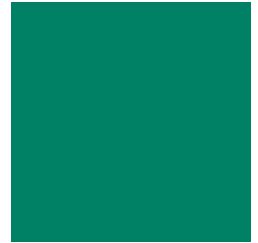
Violet  
MIXE-4002



Blue R/S  
MIXE-5003

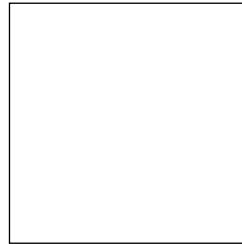


Blue G/S  
MIXE-5001

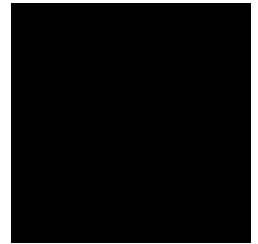


Green  
MIXE-6002

Union Ink Mixopake mixing inks are available for use on IMS 3.0, a proprietary color formulation software from Avient Specialty Inks. Offering tools for color creation and standardizing, IMS manages daily maneuvers in a highly functional ink room by providing color management and communication agility.



Super White  
MIXE-1000



Black  
MIXE-8000

## Fluorescent - *Hover over swatches for corresponding Pantone numbers*

Orbit Yellow  
M, U, O

Inferno Orange  
M

Aurora Pink  
M, P, U, O

Solar Blue  
M, O

Traffic Green  
M, U, O

Golden Yellow  
O

Flame Orange  
O

Neon Magenta  
O

**UNION INK PLASTISOL COLORS  
ARE AVAILABLE AS INDICATED IN  
THE FOLLOWING INK SERIES**

M – Maxopake (PADE)  
O – Mixopake (MIXE)  
U – Ultrasoft (PLUE)  
P – Polyester Low Bleed (ATHP)

## A GUIDE TO UNION INK TEXTILE INK SERIES

**Maxopake Plastisol (PADE)** is the highest opacity ink offered by Union Ink. A limited variety of colors are available in bleed-resistant formulations for printing on cotton/polyester blends.

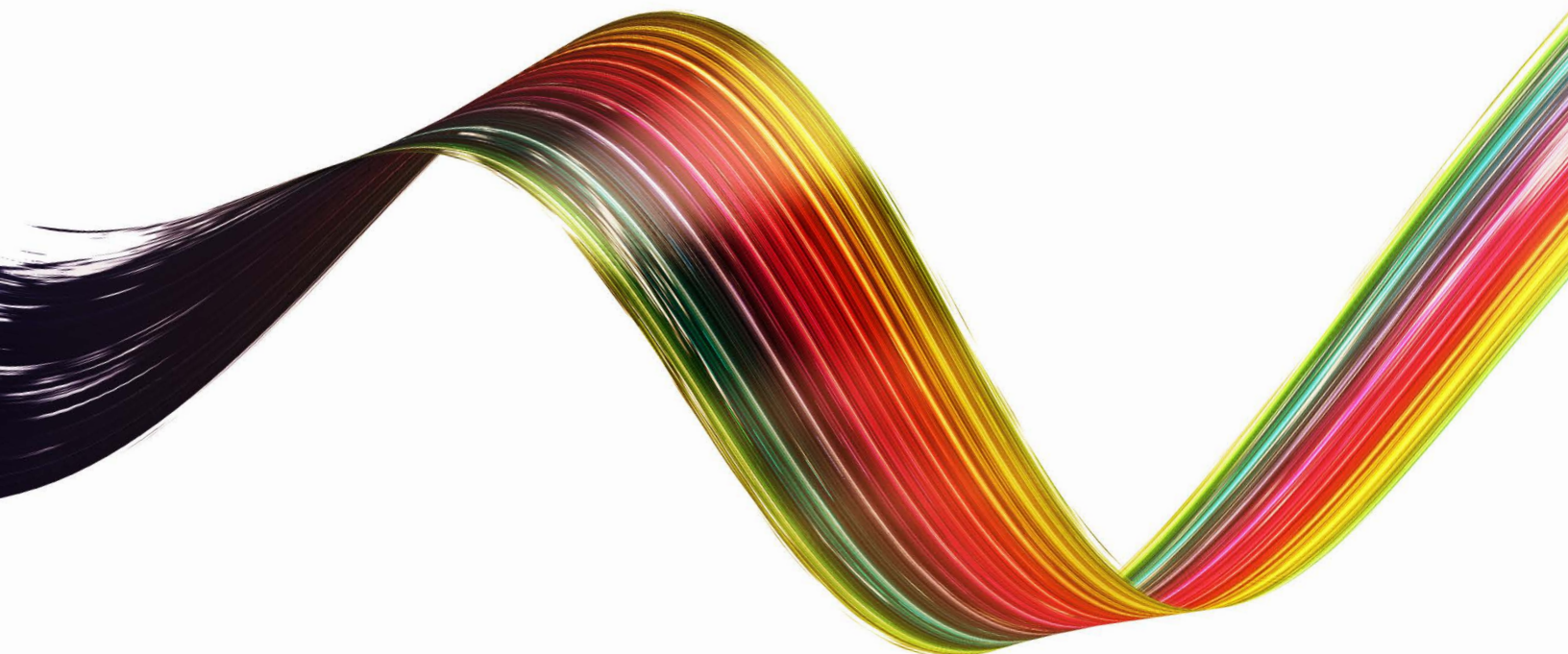
**Mixopake Plastisol (MIXE)** is a versatile, easy-to-print high opacity ink intended for simulating Pantone® colors on colored garments.

**Polyester (ATHP)** series of colors are formulated for the high opacity and bleed resistance even on substrates prone to bleed.

**Ultrasoft Plastisol (PLUE)** ink is a versatile medium opacity ink and is excellent for both direct printing and transfer printing.

## GLOBAL COMPLIANCE

Union Ink™ is certified to **ZDHC Conformance Level 3 with ECO PASSPORT by OEKO-TEX.\*** To learn more about compliance standards, please contact your Avient Specialty Inks distributor.



For more information about Union Ink colors, visit [unionink.com](http://unionink.com).



\* Union Ink ECO PASSPORT certification number: Union Ink 2.10 - 22.0.01715

[www.avient.com](http://www.avient.com)



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