TAURUS NON-PVC PLASTISOL



ZODIAC ECOCENTRIC INKS

PRODUCT INFORMATION BULLETIN

Do not approved for GOTS v6.0

Zodiac™ Taurus™ Suede Additive

RECOMMENDED PARAMETERS



Fabric Types

Cotton, synthetic fabrics and blends.

Mesh



Count: 110-156t/in (43-61t/cm)

Tension: 18-35n/cm3

Squeegee



Durometer: Medium: 70 or 60-90-60

Profile: Square

Stroke: x2 stroke, medium speed

Angle: 10-20%

Stencil



Standard Emulsion Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%

Flash & Cure



Flash: 320°F (160°C) 4 seconds in hot

pallets

Cure: 60 seconds at 320°F(160°C)

Pigment Loading



Not recommended

Taurus™ Additives



Storage



40-77°F (5-25°C). Use within 8 months of receipt. Keep container well

sealed



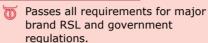
Clean Up

Standard plastisol cleaners

Health & Safety

Find SDS information here: www.avient.com/resources/safetydata-sheets or contact your local CSR Zodiac™ Taurus™ Suede Additive is a special effect ink designed to mimic the effect of suede fabric. This ink can be used with the Taurus™ non-PVC ink system.

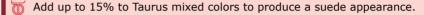
HIGHLIGHTS



Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.

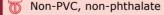
Easy to mix and print.

PRINTING TIPS



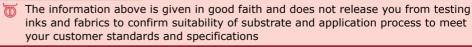
Test all prints for print durability before starting the production run.

COMPLIANCE



Wisit www.avient.com/products/screen-printing-inks/zodiac-taurus for more information

PRECAUTIONS





AVIENT SPECIALTY INKS

V5.00 (Modified: 09/27/2022)

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