

# TAURUS™

NON-PVC PLASTISOL



ZODIAC™ ECOCENTRIC INKS

PRODUCT INFORMATION BULLETIN

Zodiac™ Taurus™ Natural Base

## RECOMMENDED PARAMETERS

### Fabric Types



Cotton. Synthetic fabrics and blends can also be used but may require Taurus Barrier Black to prevent dye migration.

### Mesh



Count: 86-230t/in (32-90t/cm)  
Tension: 18-35n/cm3

### Squeegee



Durometer: Medium: 70 or 60-90-60  
Profile: Square  
Stroke: x2 stroke, medium speed  
Angle: 10-20%

### Stencil



Standard Emulsion  
Off Contact: 1/16" (2mm)  
Emulsion Over Mesh: 15-20%

### Flash & Cure



Flash: 320°F (160°C) 4 seconds in hot pallets  
Cure: 60 seconds at 320°F(160°C)

### Pigment Loading



Not recommended

### Taurus™ Additives



Taurus™ Viscosity Reducer 0.5% - 2%

### Storage



40-77°F (5-25°C). Use within 8 months of receipt. Keep container well sealed.

### Clean Up



Standard plastisol cleaners

### Health & Safety



Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets) or contact your local CSR

Zodiac™ Taurus™ Natural Base can be mixed into the Taurus™ ink system to extend the volume of ink. Remember as you add base, you are reducing opacity and color strength.

## HIGHLIGHTS

- Passes all requirements for major brand RSL and government regulations.
- Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.
- Easy to mix and print.

## PRINTING TIPS

- May add any amount to reduce pigment loads for printing on light garments where maximum opacity is not needed.
- Test all prints for print durability before starting the production run.

## COMPLIANCE

- Non-PVC, non-phthalate
- Visit [www.avient.com/products/screen-printing-inks/zodiac-taurus](http://www.avient.com/products/screen-printing-inks/zodiac-taurus) for more information

## PRECAUTIONS

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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